Reference Material:

NFPA 1931: Standard for Manufacturer's Design of Fire Department Ground Ladders

NFPA 1932: Standard on Use, Maintenance, and Service Testing of In-Service Fire Department Ground Ladders National Fire Protection Association (800) 344-3555 or <a href="https://www.nfpa.org">www.nfpa.org</a>

- 1. Definition Define the terms and phrases commonly used with ground ladder operation and testing.
  - a. NFPA 1931
    - (1) Butt
    - (2) Combination ladders
    - (3) Fly Section
    - (4) Pawls
    - (5) Staypoles
    - (6) Single Ladder
    - (7) Duty rating

- b. NFPA 1932
  - (1) Folding Ladder
  - (2) Multipurpose ladder
  - (3) Rungs
  - (4) Service Test
  - (5) Working length
  - (6) Angle of Inclination
  - (7) Dogs
- 2. Design Understand the design requirements for ground ladders as stated in NFPA 1931
  - a. Hardware
    - (1) Tip
    - (2) Butt
    - (3) Pawls
    - (4) Halyard
    - (5) Pulleys
    - (6) Hooks
    - (7) Stay poles
    - (8) Strength
  - b. Requirements
    - (1) Beams
    - (2) Rungs
    - (3) Duty rating
      - (a) Angle of Inclination
      - (b) Rung Weight Rating
    - (4) Beam guides
    - (5) Standards
    - (6) Labels & Ladder Markings
    - (7) Label Tests
    - (8) Storage
    - (9) Heat sensors

- c. Types
  - (1) Wood
  - (2) ALV
  - (3) Fiberglass
  - (4) Folding
  - (5) Extension
  - (6) Roof
  - (7) Combination
  - (8) Pompier
- d. Design Verification testing
  - (1) Ladder Section Twist Test

- 3. Inspection/Maintenance Understand the inspection and maintenance of ground ladders as stated in NFPA 1932
  - a. Procedures
  - b. Documentation
  - c. Requirement
  - d. Decals
  - e. Use
    - (1) angle of inclination
    - (2) staypole
  - f. Storage
  - g. Maintenance

- h. Physical damage
- i. Heat label
- j. Repairs
- k. Paint
- 1. Out of service criteria
- m. Inspection
- n. Pawl Housing
  - (1) pawl hooks
  - (2) finger
- o. Halyard wire rope safety factor
- 4. Service Testing Understand the procedure, documentation and frequency of testing of ground ladders as stated in **NFPA 1932** 
  - a. Testing
    - (1) Horizontal Bend test
    - (2) Extension Ladder Hardware test
    - (3) Frequency
    - (4) Roof Hook

- (5) combo & extension ladders
- (6) Equipment
- (7) Documentation
- (8) Qualification